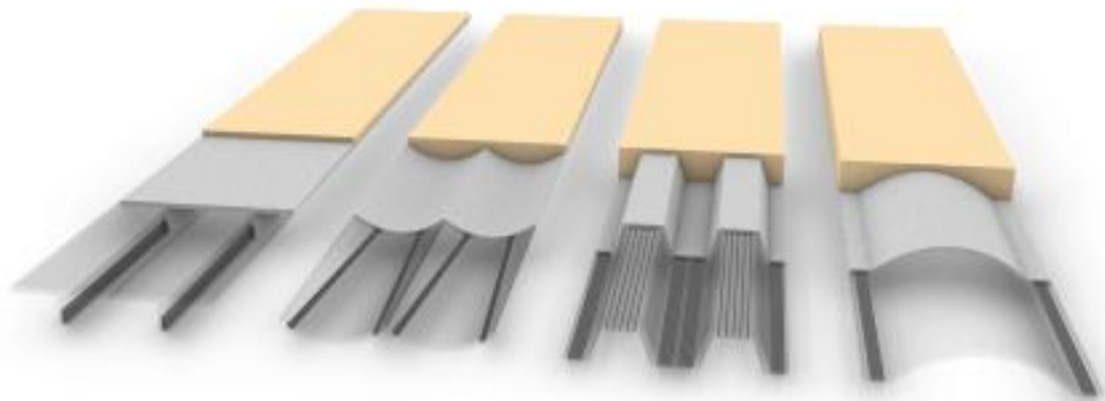


# Replacing heavy concrete ceilings: prefabricated ceiling elements made of carbon concrete

## About this project



### CaPreFloor

## Replacing heavy concrete ceilings: prefabricated ceiling elements made of carbon concrete

**Markets:** 

**Material:** Textile-reinforced concrete

# Replacing heavy concrete ceilings: prefabricated ceiling elements made of carbon concrete

## About this project

This project is funded by the Technology Transfer Programme Leichtbau (TTP LB) of the Federal Ministry of Economics and Climate Action.

[Technology Transfer Program Leichtbau](#)

## Context

Concrete is the most widely used building material in the world. Large quantities of greenhouse gases are emitted, particularly during the production of cement, which forms the basis for the manufacture of concrete. Cement production is responsible for around 8 per cent of global CO<sub>2</sub> emissions. It is therefore crucial for the transformation of the construction sector to reduce cement consumption in particular. One option is to gradually replace steel with pre-stressed carbon fibre reinforcement. This leads to an increase in material and energy efficiency, as it creates lean, mass-reduced and therefore resource-saving structures. A particularly interesting area of application is the use of carbon concrete in the area of floor slabs, for which large quantities of reinforced concrete are used in conventional construction methods.

## Purpose

The project partners want to replace the 30 cm thick concrete ceilings usually used in solid construction with lightweight, non-corrosive load-bearing structures. To do this, they are using concrete elements pre-stressed with carbon, the cross-section of which they are reducing to a maximum of 10 cm. The researchers are focussing on prefabricated ceiling elements. These are particularly sustainable, as less waste is produced during manufacture, they are easier to dismantle and can be reused more easily. The carbon pre-stressed ceiling systems should fulfil all structural, fire, thermal and sound insulation requirements and at the same time be practicable.

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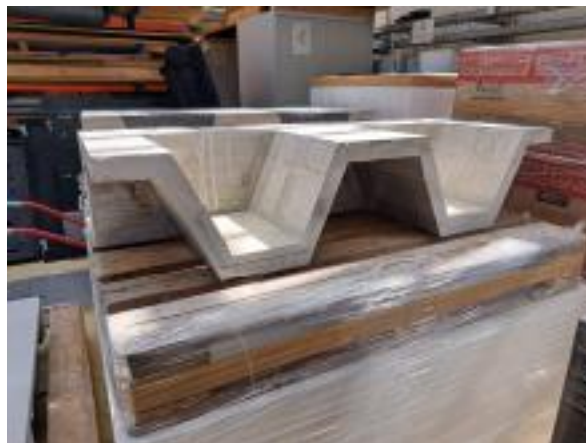
## About this project

### Procedure

These sustainable ceilings are developed and tested using a multidisciplinary approach. This includes developing the manufacturing methods, including the plant technology, as well as forecasting and validating the quality of the ceilings. In a comprehensive test programme, the carbon concrete components are tested for their load-bearing and deformation behaviour under short and long-term effects. This includes airborne and impact sound insulation as well as fire protection. The test results are used to validate the numerical calculation models that are used in all disciplines and with which the various parameters are optimised as a whole. The dimensioning of the component cross-sections, including the fasteners and supports, is carried out in accordance with applicable standards as part of the structural analyses. In addition to the small-scale tests, real-scale models are built and tested.

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## About this project



**Funding duration:**

**Project partner:**



**Funding sign:**

03LB3089

**Funding amount:**

EUR 1.9 million

**Further websites**

[foerderportal.bund.de/foekat/jsp/SucheAction.do?actionMode=view&fkz=03LB3089A](https://foerderportal.bund.de/foekat/jsp/SucheAction.do?actionMode=view&fkz=03LB3089A) - CaPreFloor in the federal funding catalogue

# Replacing heavy concrete ceilings: prefabricated ceiling elements made of carbon concrete

## Project coordination

### Contact:

Mr Max Dombrowski

+49 15679 062099

[m.dombrowski@tu-berlin.de](mailto:m.dombrowski@tu-berlin.de)

### Organisation:

TU Berlin

Gustav-Meyer-Allee 25  
13355 Berlin  
Berlin  
Germany

[www.ek-massivbau.tu-berlin.de](http://www.ek-massivbau.tu-berlin.de)



## Lightweighting classification

### Realisation

#### Offer

##### Products

Parts and components, Machines and plants,  
Tools and moulds



##### Services & consulting

Testing and trials



# Replacing heavy concrete ceilings: prefabricated ceiling elements made of carbon concrete

Lightweighting classification	
	Realisation
<b>Field of technology</b>	
<b>Design &amp; layout</b> Lightweight manufacturing	✓
<i>Functional integration</i>	
<b>Measuring and testing technology</b> Component and part analysis, Others (Building acoustics and fire resistance)	✓
<i>Modelling and simulation</i>	
<b>Plant construction &amp; automation</b> Plant construction, Automation technology, Handling technology	✓
<i>Recycling technologies</i>	
<b>Manufacturing process</b>	
<i>Additive manufacturing</i>	
<i>Coating (surface engineering)</i>	
<b>Fibre composite technology</b> Casting (concrete)	✓
<i>Forming</i>	
<i>Joining</i>	
<i>Material property alteration</i>	
<i>Primary forming</i>	
<i>Processing and separating</i>	
<b>Textile technology</b> Knitting, laid web production	✓

# Replacing heavy concrete ceilings: prefabricated ceiling elements made of carbon concrete

Lightweighting classification	
	Realisation
<b>Material</b>	
<i>Biogenic materials</i>	
<i>Cellular materials (foam materials)</i>	
<b>Composites</b>	
Textile-reinforced concrete	✓
<i>Fibres</i>	
<i>Functional materials</i>	
<i>Metals</i>	
<i>Plastics</i>	
<i>Structural ceramics</i>	
<i>(Technical) textiles</i>	